

VOLVO PENTA

Volvo Penta of the Americas
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Chesapeake, Virginia 23320-9810

Service Bulletin

| Group | Number | Version |
|-------|--------|---------|
| 64-5 | 7 | 01 |

Power Steering Hoses

4.3L, 5.0L & 5.7L

Distribution: M

Date: 02-2010

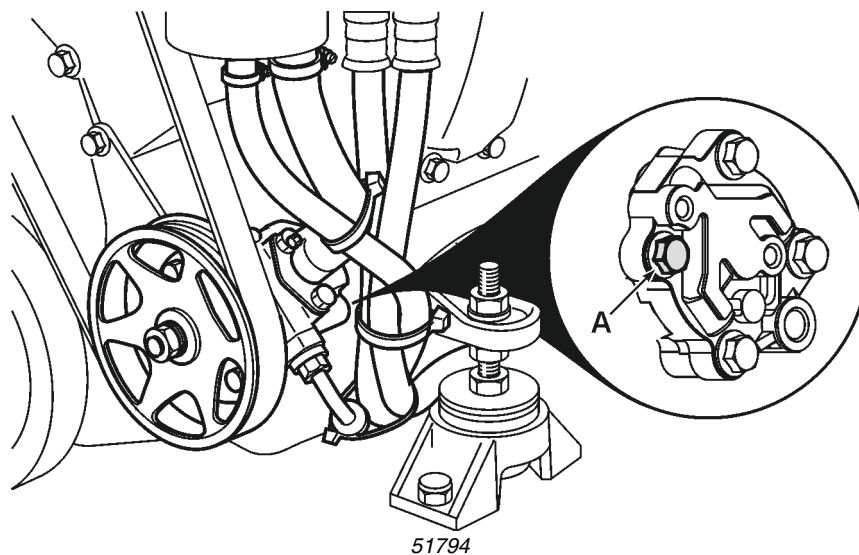
Binder: C

Models

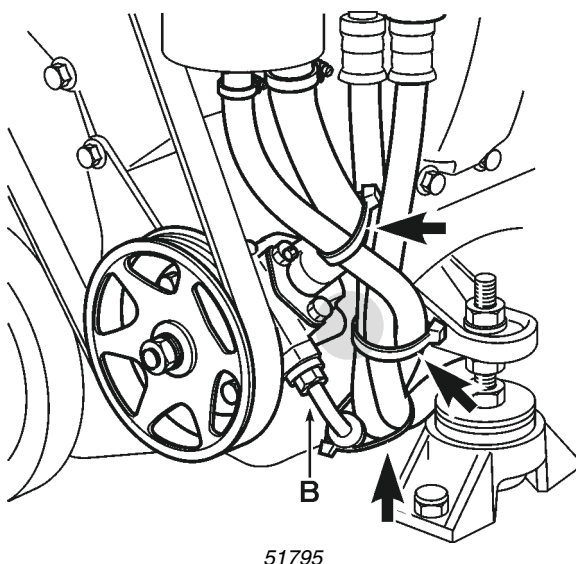
4.3L, 5.0L, 5.7L engines (J, JF, K, KF, M, & MF Series). Affected engines were produced 5/09 – 11/09.

Information

Volvo Penta has discovered that on some engines the power steering oil hoses rub against the bolt **A** on the back of the power steering pump, resulting in wear and ruptured hoses. Prior to delivery or during the next scheduled service, please be sure to check the positioning of all hoses that pass close to the back of the power steering pump and, if necessary, make the adjustments described below.



Adjusting Power Steering Hoses for Maximum Clearance



1. Use tie straps in the areas shown by the arrows to keep hoses as far away as possible from bolt **A**. See shaded area in bottom illustration for location.
2. Should it be deemed necessary (for additional clearance), you may adjust high pressure line **B** such that it maximizes amount of space between bolt and oil hoses.
3. If high pressure line is adjusted, it must be torqued to 20–26 ft. lb. (27–35 Nm).

